



# JENSEN HUGHES

Advancing the Science of Safety

## **HOW TO MODEL COMPLEX BEHAVIOR USING SIMPLE CONTROL FUNCTIONS**

**Jason Floyd**

**FEMTC 2018**

**October 1 – 3, 2018**

# A BRIEF HISTORY OF CONTROLS

## PRIOR TO FDS 5

- Limited means of controlling the simulation
  - Add or remove VENT, OBST, HOLE at a point in time or based on a heat detector (Sprinkler, Vent & Draft Curtain work)
  - Unique keywords for each method on each Namelist group
- Separate input groups for each type of device (THCP, SPRK, HEAT, and SMOD)
- Requests were being made for more options – gas temperature, wall temperature, smoke detection.
- Adding more and more unique keywords was not a good option



# A BRIEF HISTORY OF CONTROLS

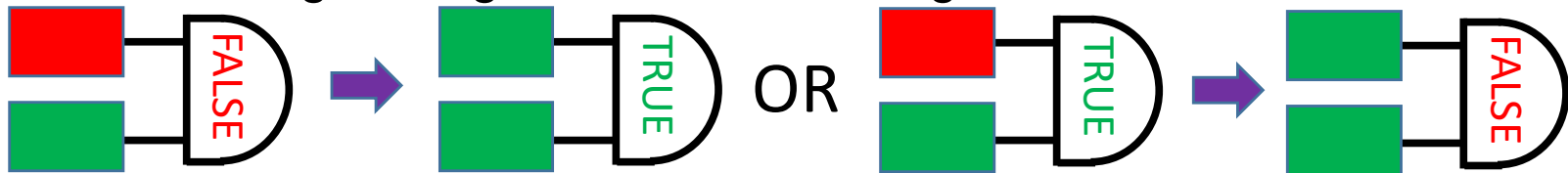
## FDS 5

- Inputs were reorganized - THCP, SPRK, HEAT, and SMOD were combined into DEVC and PROP.
- Any DEVC could have a SETPOINT
- The new Namelist group CTRL was added with the ability to do logical and mathematic operations
- Items that could be added / removed, turned on / off, etc. were given the inputs DEVC\_ID and CTRL\_ID

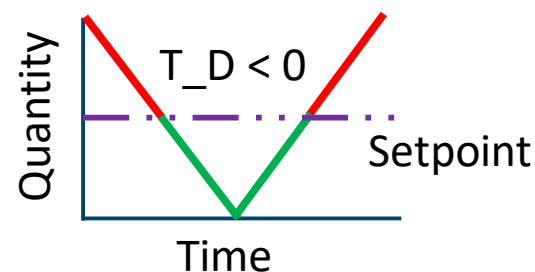
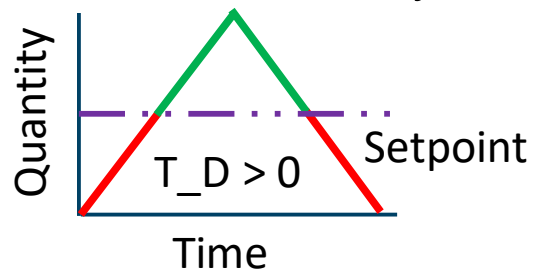


# BASIC CONTROL LOGIC

- DEVC and CTRL have a logical state
  - TRUE
  - FALSE
- You can assign the state at the start of the simulation. For DEVC or CTRL with a numerical value define a SETPOINT where the state changes. Logical functions change state when TRUE



- A state change (or trip) occurs by rising above or falling below the SETPOINT. Controlled by TRIP\_DIRECTION



- Enable multiple changes by setting LATCH = FALSE



# TYPES OF CTRL FUNCTIONS

| FUNCTION_TYPE | Purpose  |
|---------------|--|
| ANY           | Changes state if <u>any</u> INPUTS are .TRUE.                    |
| ALL           | Changes state if <u>all</u> INPUTS are .TRUE.                    |
| ONLY          | Changes state if and <u>only</u> if N INPUTS are .TRUE.          |
| AT_LEAST      | Changes state if <u>at least</u> N INPUTS are .TRUE.             |
| TIME_DELAY    | Changes state DELAY s after INPUT becomes .TRUE.                 |
| CUSTOM        | Changes state based on evaluating a RAMP of the function's input |
| DEADBAND      | Behaves like a thermostat  |
| KILL          | Terminates code execution if INPUT is .TRUE.                     |
| RESTART       | Dumps restart files if INPUT is .TRUE.                           |
| SUM           | Sums the outputs of the INPUTS                                   |
| SUBTRACT      | Subtracts the second INPUT from the first                        |
| MULTIPLY      | Multiplies the INPUTS  |
| DIVIDE        | Divides the first INPUT by the second                            |
| POWER         | The first INPUT to the power of the second                       |
| EXP           | The exponential of the INPUT                                     |
| LOG           | The natural logarithm of the INPUT                               |
| COS           | The cosine of the INPUT  |
| SIN           | The sine of the INPUT  |
| ACOS          | The arccosine of the INPUT                                       |
| ASIN          | The arcsine of the INPUT   |
| MAX           | Maximum value of the INPUTS                                      |
| MIN           | Minimum value of the INPUTS                                      |
| PID           | A Proportional-Integral-Derivative control for the INPUT         |

LOGICAL\*: Output  
TRUE or FALSE.

MATH: Output a  
value and are  
TRUE or FALSE  
based on a  
SETPOINT

\*Note CUSTOM outputs both a logical state and a value



# CTRL INPUTS AND OUTPUTS

## ■ CTRL Inputs

- Logical state of a DEVC or CTRL
- Numerical value of a CTRL
- Smoothed value of a DEVC (SMOOTHING\_FACTOR)

## ■ CTRL Outputs

- CHID\_ctrl.csv file: -1 if **FALSE**, and +1 if **TRUE**.
- DEVC
  - CONTROL VALUE: For math control functions or the CUSTOM function (RAMP output)
  - CONTROL: For any control function. 0 if **FALSE**, and 1 if **TRUE**
  - Values in CHID\_devc.csv are the average value over DT\_DEVC.

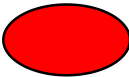
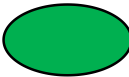
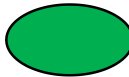
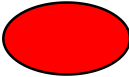
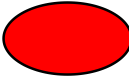
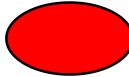
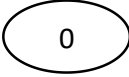
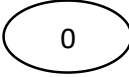
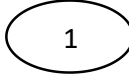



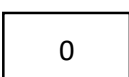
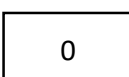
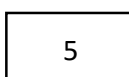
| Time (s)    | Original DEVC | DEVC Squared Output |
|-------------|---------------|---------------------|
| 1           | 1             | 1                   |
| 2           | 3             | 9                   |
| 3           | 9             | 81                  |
| 3 s Average | 4.33          | 30.3                |

Example: A CTRL that squares the value of a DEVC and the value is written to CHID\_devc.csv



# EVALUATION OF CTRL AND DEVC

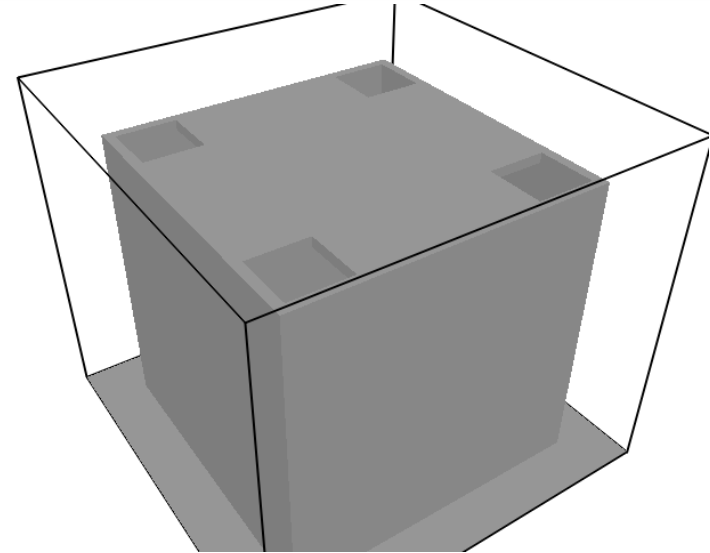
- CTRL are evaluated recursively. Order in the input file does not matter
- DEVC are evaluated in the order specified in the input file
- DEVC are evaluated once prior to CTRL
  - Example: Two DEVC with SETPOINTS are inputs to an OR function
  - The OR function is converted to a 0/1 using a third DEVC
  - A third CTRL multiplies the third DEVC by 5

|        | Time Step<br>1  | Time Step<br>2   | Time Step<br>3  |
|--------|---|--|---|
| DEVC 1 |    |    |    |
| DEVC 2 |   |   |   |
| DEVC 3 |  |  |  |
| CTRL 1 |  |  |  |
| CTRL 2 |  |  |  |

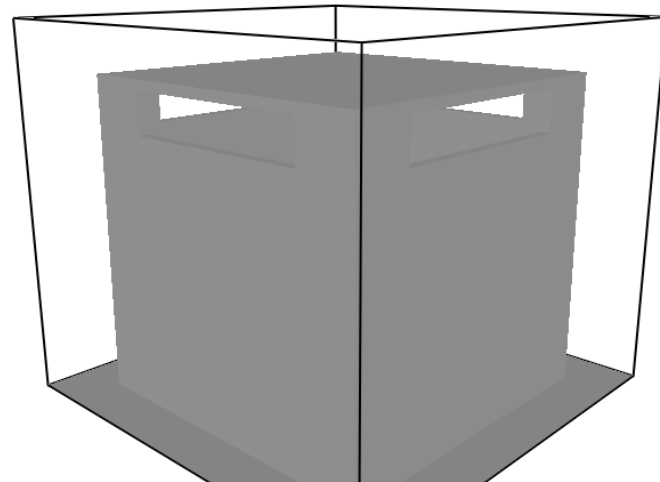


# EXAMPLE 1: FINDING TOTAL OUTFLOW

Holes are in the same plane, we could assign a single DEVC with QUANTITY='MASS FLOW' that encompasses all four openings.



Each hole has a different orientation. Must use four DEVC, one per hole.





# EXAMPLE 1: FINDING TOTAL OUTFLOW

- We can use a SUM CTRL function to add the four DEVC together and output the result with a CONTROL VALUE DEVC.

```
&HOLE XB= 0.45,0.65,1.1,3.1,2.6,3.0/ Vent 1
```

```
&HOLE XB= 3.55,3.75,1.1,3.1,2.6,3.0/ Vent 2
```

```
&HOLE XB= 1.1,3.1,0.45,0.65,2.6,3.0/ Vent 3
```

```
&HOLE XB= 1.1,3.1,3.55,3.75,2.6,3.0/ Vent 4
```

```
&DEVC XB= 0.55,0.55,1.1,3.1,2.6,3.0, QUANTITY='MASS FLOW', IOR=1, ID='MF Vent 1'/
```

```
&DEVC XB= 3.65,3.65,1.1,3.1,2.6,3.0, QUANTITY='MASS FLOW', IOR=1, ID='MF Vent 2'/
```

```
&DEVC XB= 1.1,3.1,0.55,0.55,2.6,3.0, QUANTITY='MASS FLOW', IOR=2, ID='MF Vent 3'/
```

```
&DEVC XB= 1.1,3.1,3.65,3.65,2.6,3.0, QUANTITY='MASS FLOW', IOR=2, ID='MF Vent 4'/
```

```
&DEVC QUANTITY='CONTROL VALUE', CTRL_ID='SUM MF', ID='Total Mass Flow', UNITS='kg/s'/
```

```
&CTRL ID='SUM MF', FUNCTION_TYPE='SUM',
```

```
  INPUT_ID='MF Vent 1', 'MF Vent 2', 'MF Vent 3', 'MF Vent 4'/
```

- If you wish to suppress output for the individual DEVC, put OUTPUT=FALSE on each line.



# EXAMPLE 2: INTEGRATION

- Now we wish to determine the total mass through the openings between 100 and 110 s.
- For this we can use the PID (Proportional-Integral-Derivative) control function. Given an error between a desired state and the current state, a PID function outputs a correction signal.

$$u(t) = K_p e(t) + K_i \int_0^t e(t) dt + K_d \frac{de(t)}{dt}$$

- $K_p = 0$ ,  $K_i=1$ ,  $K_d=0$  and  $e(t) =$  mass flow rate. The PID function will output the integral of the mass flow.
- We need to limit that to the time period of 100 to 110 . This can be done by making the mass flow rate zero outside of that interval.
- A CUSTOM CTRL can be used to output specific values over specific intervals.



# EXAMPLE 2: INTEGRATION

```
&DEVC QUANTITY='TIME', ID='Time'/  
&DEVC QUANTITY='CONTROL VALUE', CTRL_ID='INTEGRAL MF',  
  ID='Integrated Total Mass Flow', UNITS='kg'/  
&CTRL ID='MULTIPLY CONSTANT', FUNCTION_TYPE='CUSTOM', INPUT_ID='Time',  
  RAMP_ID='Time Ramp'/  
&RAMP ID='Time Ramp', T=99.997 F=0/  
&RAMP ID='Time Ramp', T=100.00, F=1/  
&RAMP ID='Time Ramp', T=110.00, F=1/  
&RAMP ID='Time Ramp', T=110.003, F=0/  
&CTRL ID='INTEGRAND', FUNCTION_TYPE='MULTIPLY',  
  INPUT_ID='MULTIPLY CONSTANT','SUM MF'/  
&CTRL ID='INTEGRAL MF', FUNCTION_TYPE='PID', INPUT_ID='INTEGRAND',  
  PROPORTIONAL_GAIN=0, DIFFERENTIAL_GAIN = 0, INTEGRAL_GAIN=1/
```

- RAMPs in FDS are converted into a look up table with 5000 equally spaced points between the lower and upper limits.
  - Example if the limits of T are 0 to 1, the ramp will be tabulated in steps of 0.0002.
  - There may be slight errors if the time step does not align perfectly with the RAMP; however, these errors would likely exist if the CHID\_devic.csv file was used in post-processing.

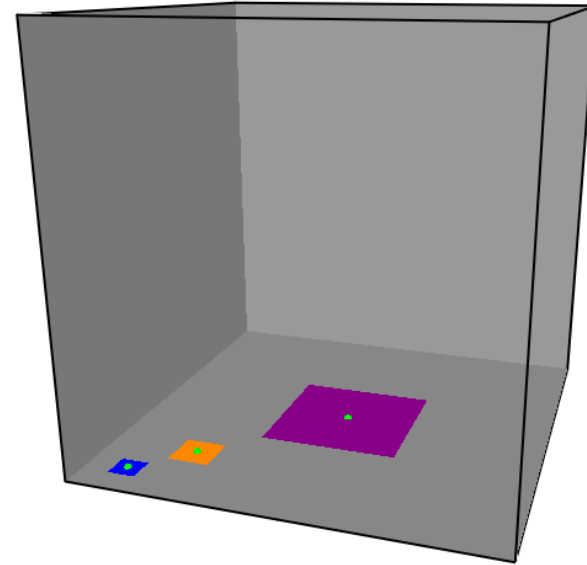


# EXAMPLE 3: CONTROLLING VENT FLOW

Three flow inlets:  $0.4 \text{ m}^2$ ,  $0.9 \text{ m}^2$ , and  $1 \text{ m}^2$ .

Total mass flow of  $1 \text{ kg/m}^2$

Flow at each VENT proportional to the total radiant flux over the VENT.



# EXAMPLE 3: CONTROLLING VENT FLOW

- Assign each VENT a linear RAMP and a MASS\_FLUX that give a mass flow of 1 kg/s.
- Each RAMP uses the output of a control function that will pick the correct mass flow.

```
&VENT XB=0.2,0.4,0.2,0.4,0.0,0.0,SURF_ID='FLOW1'/  
&SURF ID='FLOW1',SPEC_ID(1)='AIR',MASS_FLUX(1)=2.5,RAMP_MF(1)='RAMP1'/  
&RAMP ID='RAMP1',T=0,F=1,CTRL_ID='FRACTION1'/  
&RAMP ID='RAMP1',T=1,F=1/
```

```
&VENT XB=0.5,0.8,0.5,0.8,0.0,0.0,SURF_ID='FLOW2'/  
&SURF ID='FLOW2',SPEC_ID(1)='AIR',MASS_FLUX(1)=1.111111,RAMP_MF(1)='RAMP2'/  
&RAMP ID='RAMP2',T=0,F=1,CTRL_ID='FRACTION2'/  
&RAMP ID='RAMP2',T=1,F=1/
```

```
&VENT XB=1.0,2.0,1.0,2.0,0.0,0.0,SURF_ID='FLOW3'/  
&SURF ID='FLOW3',SPEC_ID(1)='AIR',MASS_FLUX(1)=1.,RAMP_MF(1)='RAMP3'/  
&RAMP ID='RAMP3',T=0,F=1,CTRL_ID='FRACTION3'/  
&RAMP ID='RAMP3',T=1,F=1/
```



# EXAMPLE 3: CONTROLLING VENT FLOW

- Measure the total INCIDENT HEAT FLUX over each VENT
- Compute the fraction that each VENT sees using SUM and DIVIDE CTRL functions.

```
&DEVC XB=0.2,0.4,0.2,0.4,0.0,0.0, QUANTITY='INCIDENT HEAT FLUX',  
STATISTICS='SURFACE INTEGRAL',ID='HF1'/
```

```
&DEVC XB=0.5,0.8,0.5,0.8,0.0,0.0, QUANTITY='INCIDENT HEAT FLUX',  
STATISTICS='SURFACE INTEGRAL',ID='HF2'/
```

```
&DEVC XB=1.0,2.0,1.0,2.0,0.0,0.0, QUANTITY='INCIDENT HEAT FLUX',  
STATISTICS='SURFACE INTEGRAL',ID='HF3'/
```

```
&CTRL ID='SUM HF',FUNCTION_TYPE='SUM',INPUT_ID='HF1','HF2','HF3'/
```

```
&CTRL ID='FRACTION1',FUNCTION_TYPE='DIVIDE',INPUT_ID='HF1','SUM HF'/
```

```
&CTRL ID='FRACTION2',FUNCTION_TYPE='DIVIDE',INPUT_ID='HF2','SUM HF'/
```

```
&CTRL ID='FRACTION3',FUNCTION_TYPE='DIVIDE',INPUT_ID='HF3','SUM HF'/
```



# EXAMPLE 3: CONTROLLING VENT FLOW

- Assign each VENT a linear RAMP and a MASS\_FLUX that give a mass flow of 1 kg/s.
- Each RAMP uses the output of a control function that will pick the correct mass flow.

```
&VENT XB=0.2,0.4,0.2,0.4,0.0,0.0,SURF_ID='FLOW1'/  
&SURF ID='FLOW1',SPEC_ID(1)='AIR',MASS_FLUX(1)=2.5,RAMP_MF(1)='RAMP1'/  
&RAMP ID='RAMP1',T=0,F=1,CTRL_ID='FRACTION1'/  
&RAMP ID='RAMP1',T=1,F=1/
```

```
&VENT XB=0.5,0.8,0.5,0.8,0.0,0.0,SURF_ID='FLOW2'/  
&SURF ID='FLOW2',SPEC_ID(1)='AIR',MASS_FLUX(1)=1.111111,RAMP_MF(1)='RAMP2'/  
&RAMP ID='RAMP2',T=0,F=1,CTRL_ID='FRACTION2'/  
&RAMP ID='RAMP2',T=1,F=1/
```

```
&VENT XB=1.0,2.0,1.0,2.0,0.0,0.0,SURF_ID='FLOW3'/  
&SURF ID='FLOW3',SPEC_ID(1)='AIR',MASS_FLUX(1)=1.,RAMP_MF(1)='RAMP3'/  
&RAMP ID='RAMP3',T=0,F=1,CTRL_ID='FRACTION3'/  
&RAMP ID='RAMP3',T=1,F=1/
```



# COMPLEX BEHAVIORS

## HOW TO DEVELOP CONTROL FUNCTIONS

- List all the states of the system that need to be represented
- Define the events required for each state to occur (drawing a logic diagram may help)
- Determine what inputs are needed to generate the required events
- Develop FDS inputs
- Test inputs





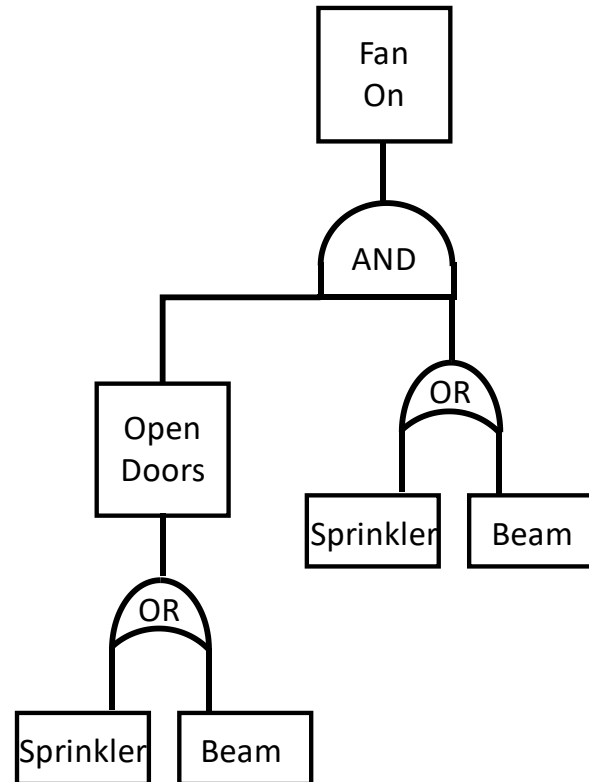
# EXAMPLE 4: SMOKE CONTROL SYSTEM

- System states:
  - Smoke barriers deployed
  - Makeup air vents open
  - Smoke exhaust fan on
- Events:
  - Deploying smoke barriers and makeup air vents require the event of detecting a fire.
  - Turning on the exhaust fan requires the events of detecting a fire and having makeup air.
- Inputs needed for Events:
  - Fire detection
  - Time for smoke barriers to deploy and makeup air vents to open



# EXAMPLE 4: SMOKE CONTROL SYSTEM

- For this example the system requires either sprinkler operation or beam detection.



# EXAMPLE 4: SMOKE CONTROL SYSTEM

- For this example it takes one minute for doors to open for makeup air and a half a minute for the fans to reach full flow once they are turned on.

```
&VENT XB=..., SURF_ID='EXHAUST', CTRL_ID='DOORS OPEN'/  
&SURF ID='EXHAUST', VOLUME_FLOW=..., RAMP_V='FAN RAMP'/  
&RAMP ID='FAN RAMP', T= 0, F=0/  
&RAMP ID='FAN RAMP', T=30, F=1/
```

```
&HOLE XB= ..., CTRL_ID='DOORS OPEN'/ Door 1  
&HOLE XB= ..., CTRL_ID='DOORS OPEN'/ Door 2
```

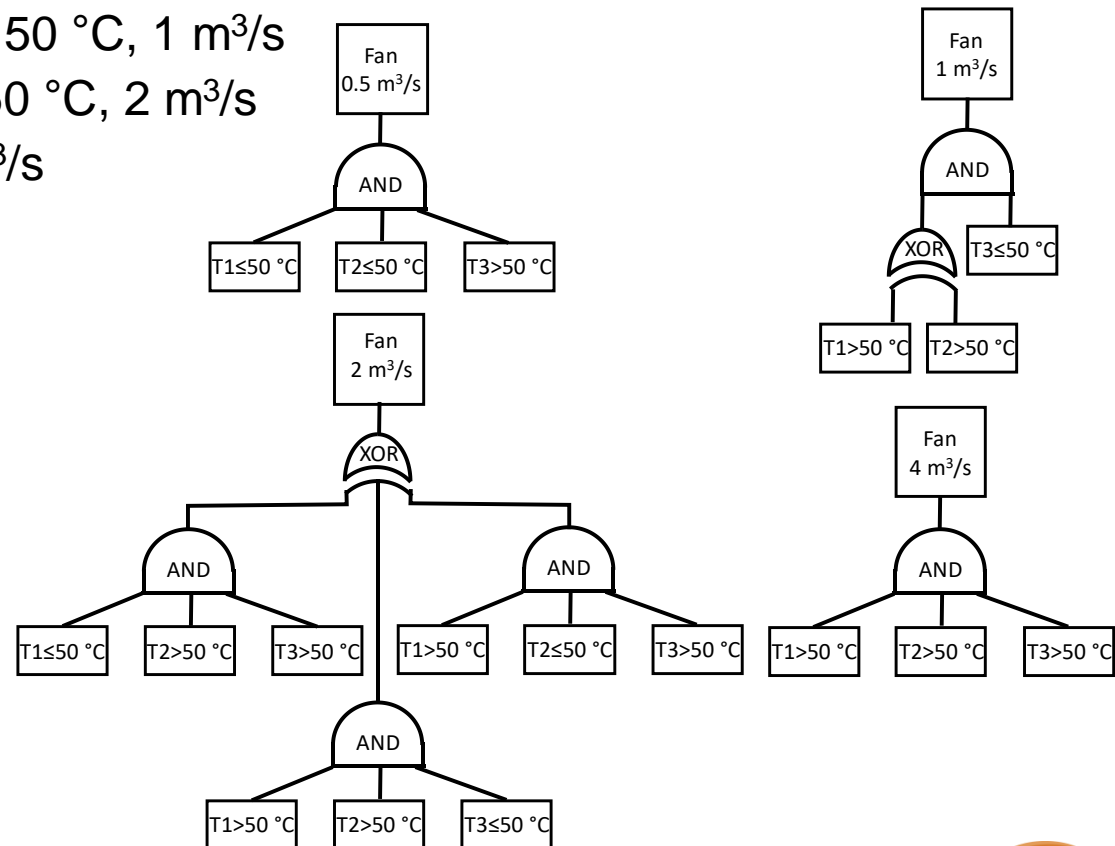
```
&DEVC ID='BEAM', XB=..., QUANTITY='PATH OBSCURATION', SETPOINT = .../  
&DEVC ID='SPRK 1', XYZ=..., PROP_ID='MY SPRK'/  
&DEVC ID='SPRK 2', XYZ=..., PROP_ID='MY SPRK'/  
...  
&DEVC ID='SPRK N', XYZ=..., PROP_ID='MY SPRK'/
```

```
&CTRL ID='SPRK ACTIVATE', FUNCTION_TYPE='ANY', INPUT_ID='SPRK 1','SPRK 2',..., 'SPRK N'/  
&CTRL ID='START OPEN DOORS', FUNCTION_TYPE='ANY', INPUT_ID='SPRK ACTIVATE','BEAM'/  
&CTRL ID='DOORS OPEN', FUNCTION_TYPE='TIME_DELAY', INPUT_ID='START OPEN DOORS',  
DELAY=60/
```



# EXAMPLE 5: TEMPERATURE CONTROL OF EXHAUST FLOW

- A room has three temperature measurements (T1, T2, and T3).
- Exhaust flow is a function of the temperature
  - Only T3 > 50 °C, 0.5 m<sup>3</sup>/s.
  - Only T1 or T2 > 50 °C, 1 m<sup>3</sup>/s
  - Two of three < 50 °C, 2 m<sup>3</sup>/s
  - All > 50 °C, 4 m<sup>3</sup>/s



# EXAMPLE 5: TEMPERATURE CONTROL OF EXHAUST FLOW

- There are five cases to consider. No exhaust plus the four temperature states.
- Consider if we assign  $T3 > 50\text{ }^{\circ}\text{C}$  a value of 0.5 and  $T1$  and  $T2$  a value of 1.

| Temperature                       |                                   |                                   | Sum of Control Value | Fan Flow (m <sup>3</sup> /s) |
|-----------------------------------|-----------------------------------|-----------------------------------|----------------------|------------------------------|
| $T1 > 50\text{ }^{\circ}\text{C}$ | $T2 > 50\text{ }^{\circ}\text{C}$ | $T3 > 50\text{ }^{\circ}\text{C}$ |                      |                              |
| TRUE                              | TRUE                              | TRUE                              | 2.5                  | 4                            |
| TRUE                              | TRUE                              | FALSE                             | 2                    | 2                            |
| TRUE                              | FALSE                             | TRUE                              | 1.5                  | 2                            |
| TRUE                              | FALSE                             | FALSE                             | 1                    | 1                            |
| FALSE                             | TRUE                              | TRUE                              | 1.5                  | 2                            |
| FALSE                             | TRUE                              | FALSE                             | 1                    | 1                            |
| FALSE                             | FALSE                             | TRUE                              | 0.5                  | 0.5                          |
| FALSE                             | FALSE                             | FALSE                             | 0                    | 0                            |



# EXAMPLE 5: TEMPERATURE CONTROL OF EXHAUST FLOW

```
&VENT XB=..., SURF_ID='EXHAUST'/  
&SURF ID='EXHAUST', VOLUME_FLOW=-1, RAMP_V='Exhaust Ramp'/  
&RAMP ID='Exhaust Ramp', T=0.0, F=0.0, CTRL_ID='T Sum'/  
&RAMP ID='Exhaust Ramp', T=0.5, F=0.5/  
&RAMP ID='Exhaust Ramp', T=1.0, F=1.0/  
&RAMP ID='Exhaust Ramp', T=1.5, F=2.0/  
&RAMP ID='Exhaust Ramp', T=2.0, F=2.0/  
&RAMP ID='Exhaust Ramp', T=2.5, F=4.0/
```

```
&DEVC XYZ=..., QUANTITY='TEMPERATURE', SETPOINT=50., LATCH=.FALSE., SMOOTHING_FACTOR=0.5,  
ID='T1'/  
&DEVC XYZ=..., QUANTITY='TEMPERATURE', SETPOINT=50., LATCH=.FALSE., SMOOTHING_FACTOR=0.5,  
ID='T2'/  
&DEVC XYZ=..., QUANTITY='TEMPERATURE', SETPOINT=50., LATCH=.FALSE., SMOOTHING_FACTOR=0.5,  
ID='T3'/
```

```
&CTRL ID='T1 Status', FUNCTION_TYPE='ANY', INPUT_ID='T1'/  
&CTRL ID='T2 Status', FUNCTION_TYPE='ANY', INPUT_ID='T2'/  
&CTRL ID='T3 Status', FUNCTION_TYPE='ANY', INPUT_ID='T3'/  
&DEVC QUANTITY='CONTROL', CTRL_ID='T1 Status', ID='T1 Value'/  
&DEVC QUANTITY='CONTROL', CTRL_ID='T2 Status', ID='T2 Value'/  
&DEVC QUANTITY='CONTROL', CTRL_ID='T3 Status', ID='T3 Value'/  
&CTRL ID='T3 Mult', FUNCTION_TYPE='MULTIPLY', INPUT_ID='CONSTANT','T3 Value', CONSTANT=0.5/  
&CTRL ID='T Sum', FUNCTION_TYPE='SUM', INPUT_ID='T1 Value','T2 Value','T3 Mult'/
```



# EXAMPLE 6: CONTROLLING A FURNACE

- For a fire test furnace we want to achieve a specific time vs. temperature curve.
- We could by trial and error, define a time dependent burner flow rate that achieves that correct temperature.
  - This will likely take a large number of iterations to achieve
  - Modifying the geometry in any way (e.g. for “testing” different samples) will invalidate the flow to some extent
- Instead a PID controller can be used, but how to set the various gains?
- Manual tuning process (there are other approaches as well, consult texts on control systems):
  - Set  $K_i$  and  $K_d$  to 0 and adjust  $K_p$  to avoid oscillations of the controller output
  - Increase  $K_i$  to reduce error until oscillations begin to appear.
  - Increase  $K_d$  in small amounts to see if error improves.

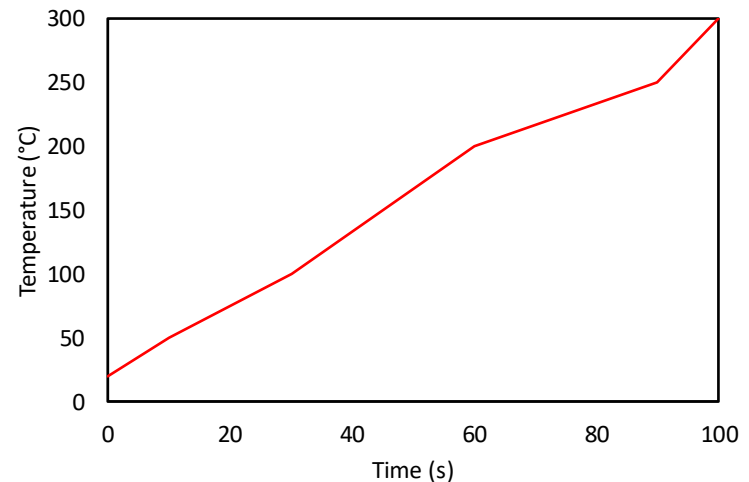
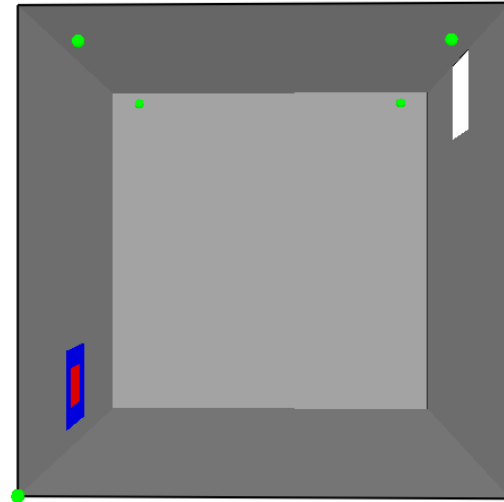


# EXAMPLE 6: CONTROLLING A FURNACE

1 m<sup>3</sup> box with a fuel (red) and air (blue) inlet low on a wall and an OPEN VENT high on the opposite wall.

Insulating material set as the default SURF

Control by the average of four thermocouples.





# EXAMPLE 6: CONTROLLING A FURNACE

```
&SURF ID='FUEL',SPEC_ID(1)='PROPANE',MASS_FLUX(1)=0.1,RAMP_MF(1)='FLOW',COLOR='RED'/
&SURF ID='AIR',SPEC_ID(1)='AIR',MASS_FLUX(1)=0.5,RAMP_MF(1)='FLOW',COLOR='BLUE'/
&RAMP ID='FLOW', CTRL_ID='PID Out', T=0, F=0/
&RAMP ID='FLOW', CTRL_ID='PID Out', T=1, F=1/

&DEVC XYZ=0.1,0.1,0.95, QUANTITY='THERMOCOUPLE', ID='T1'/
&DEVC XYZ=0.1,0.9,0.95, QUANTITY='THERMOCOUPLE', ID='T2'/
&DEVC XYZ=0.9,0.1,0.95, QUANTITY='THERMOCOUPLE', ID='T3'/
&DEVC XYZ=0.9,0.9,0.95, QUANTITY='THERMOCOUPLE', ID='T4'/
&DEVC XYZ=0,0,0, QUANTITY='TIME', ID='Timer'/

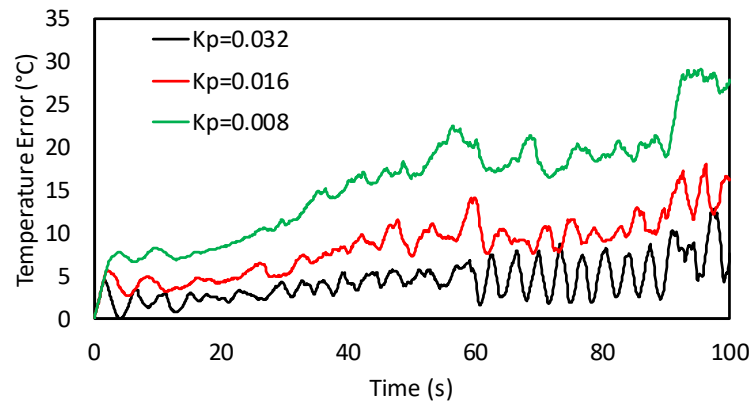
&RAMP ID='TEMPERATURE', T= 0, F= 20/
...
&RAMP ID='TEMPERATURE', T=100, F=300/

&CTRL ID='TSUM', FUNCTION_TYPE='SUM', INPUT_ID='T1','T2','T3','T4'/
&CTRL ID='TAVG', FUNCTION_TYPE='DIVIDE', INPUT_ID='TSUM','CONSTANT', CONSTANT=4/
&CTRL ID='FTEMP', FUNCTION_TYPE='CUSTOM', INPUT_ID='Timer', RAMP_ID='TEMPERATURE'/
&CTRL ID='ERROR', FUNCTION_TYPE='SUBTRACT', INPUT_ID='FTEMP','TAVG'/
&CTRL ID='PID Out', FUNCTION_TYPE='PID', INPUT_ID='ERROR', PROPORTIONAL_GAIN=x,
INTEGRAL_GAIN=y, DIFFERENTIAL_GAIN=z/
&DEVC XYZ=0,0,0, QUANTITY='CONTROL VALUE', ID='TAVG V', CTRL_ID='TAVG'/
&DEVC XYZ=0,0,0, QUANTITY='CONTROL VALUE', ID='FTEMP V', CTRL_ID='FTEMP'/
&DEVC XYZ=0,0,0, QUANTITY='CONTROL VALUE', ID='ERROR V', CTRL_ID='ERROR'/
&DEVC XYZ=0,0,0, QUANTITY='CONTROL VALUE', ID='PID Out V', CTRL_ID='PID Out'/
```

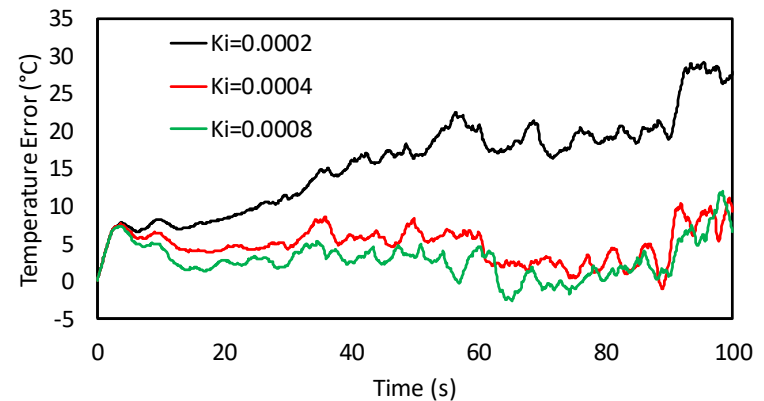


# EXAMPLE 6: CONTROLLING A FURNACE

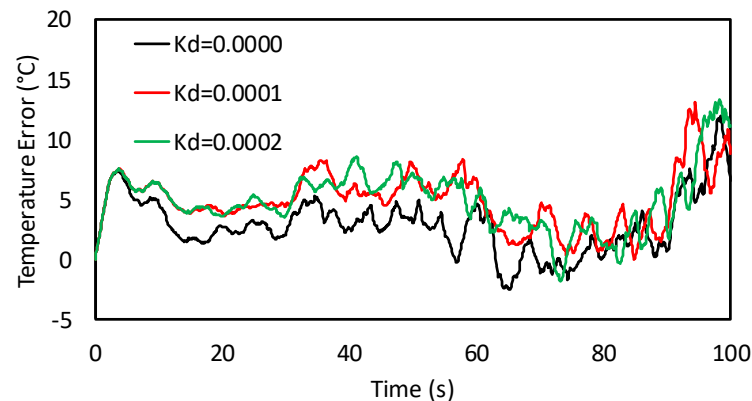
Vary Proportional Gain, Integral and Differential  
Fixed at 0



Vary Integral Gain, Proportional Fixed at 0.008  
and Differential Fixed at 0



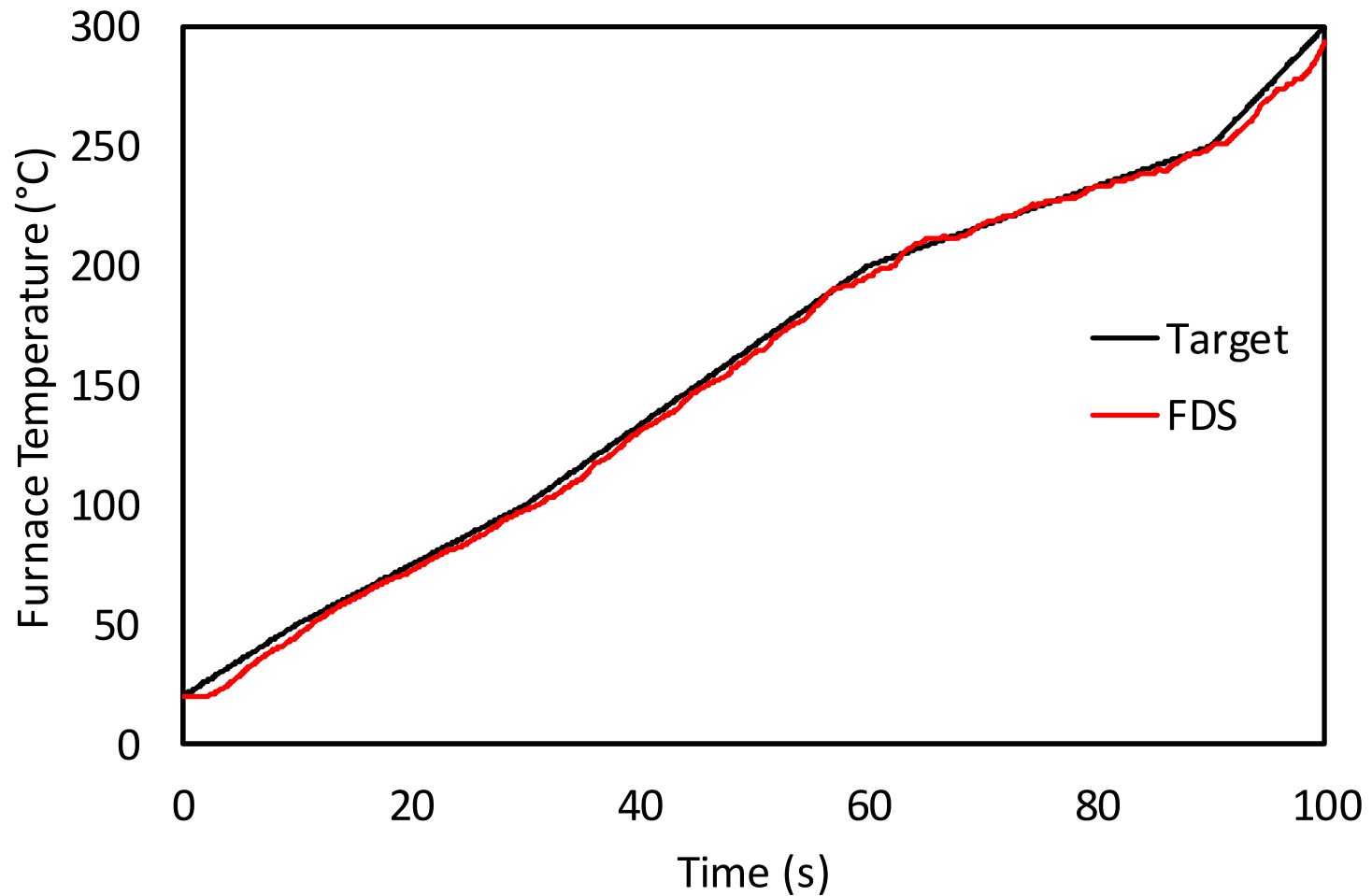
Vary Differential Gain, Proportional Fixed at 0.008  
and Integral Fixed at 0.0008



**PROPORTIONAL\_GAIN=0.008, INTEGRAL\_GAIN=0.0008, DIFFERENTIAL\_GAIN=0**



# EXAMPLE 6: CONTROLLING A FURNACE



# TIPS

## TIPS FOR CTRL AND DEVC INPUTS

- Test your inputs with simplified input files.
- Add DEVC and/or SLCF to help with testing
- Break the control system into parts and test each part
- Sketch logic diagrams
- Experiment with different approaches



# QUESTIONS?

## Contact

Jason Floyd

+1 410-737-8677

[jfloyd@jensenhughes.com](mailto:jfloyd@jensenhughes.com)

For More Information Visit

[www.jensenhughes.com](http://www.jensenhughes.com)



# JENSEN HUGHES

Advancing the Science of Safety

